

General Advice

Eternal and Surestep Wood ranges are manufactured with a selvedge on both edges of the roll. Adoption of the advice contained in this guidance note will assist in achieving the optimum seam visual and minimise wastage.

This document should be read in conjunction with the general installation guidance notes for Eternal and Step products that can be found in the download section of our website.

Side Seams - As is good practice with any sheet vinyl the factory edges should be trimmed to form a tight butt seam prior to welding.

There is usually a narrow selvedge on one side of the sheet and a wide selvedge on the other – this is intentional to allow for edge trimming (see picture)



The narrow selvedge should be trimmed to within 2 to 3mm of the print line or along the print line of the plank depending on the installer's preference for the location of the welded seam.



The wider selvedge on the opposite side of the sheet should have a minimal trim.

Note: if the print line is visible on the wider selvedge side of the sheet trim the sheet along the print line.



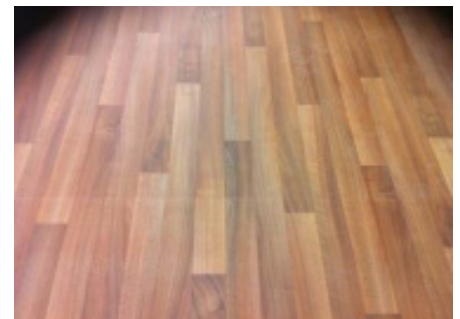
After trimming, the plank that contains the welded seam may be slightly narrower than the main body. This will be lost in the overall design of the finished floor..

Whether the welded seam is cut along the print line or adjacent to it, pattern matching of the plank design on side seams is not necessary.

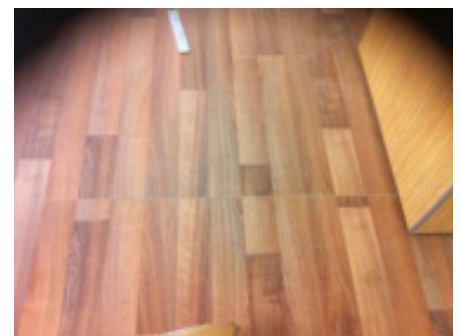
Cross Seams - Lay out the next roll aligning the plank design as shown below. Adjust the depth of the overlap to form a cross seam with continuity of pattern match of the plank design across the width of the sheet.

The same attention to pattern matching of cross seams should be followed if for any reason patch repairs are required.

See Photos below.



Correct



Incorrect